



FLIPPER MARIN
PART OF NIMBUS GROUP

MODEL RANGE 2023

BELLA

EST. 1970



EVERYTHING IN ORDER

Bella has been manufacturing practical boats already for 50 years.

The user experience has been our driving force; we believe it should be as enjoyable and convenient as possible. By following this principle strictly, Bella has established itself as a boat brand with every detail designed in every boat just the way it should be, placed according to the boater's needs. With Bella, you get everything you need but nothing you don't.

Smart choices are easy to make when all the facts are available.

MODEL RANGE 2023

Bella 620 C

Bella 640 DC

Bella 600 BR | Bella 550 BR | Bella 500 BR

Bella 600 R | Bella 550 R | Bella 485 R



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DYNAMIC DRIVING PLEASURE

Bella's innovative solutions have created a range of boats with safe yet dynamic handling. All of Bella's boats have been designed to boost the skipper's confidence and improve the comfort of passengers. With a Bella, boating is fun, affordable and safe.



DIVERSE RANGE OF USES

Bella's modern boat range offers hull solutions for every preference. Whether you like to enjoy the spacious and comfortable deck solutions of a Bow-Rider or require the versatility of a pilothouse boat, Bella's range has just the boat for you.

BUILT TO LAST

Our continuous R&D work and modern production process guarantees that you get a high-quality Bella boat that will retain its value. Our experts are constantly following boat building trends everywhere in the world, working in close cooperation with designers and raw material suppliers. You can therefore rest assured that only the best raw materials and supplies have been used to make your boat. Our international purchasing network guarantees that, in addition to impeccable quality, you can enjoy a great price-quality ratio.



DETAILS TO GET HOOKED ON

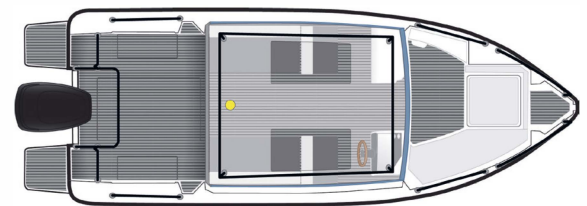
The quality of a Bella emanates comfort, born out of uncompromising boat-building skill and Nordic design. Every detail has a function that improves the boat's usability and characteristics. These details have been constructed from the best materials and designed with the needs of the boat's user in mind.



BELLA 620 C

CALM BEFORE THE STORM

Engine recommendation: 115-150 hp, XL-rig
 Bella 620 C + F115 XL EFI CT
 Bella 620 C + F150 XL EFI



STANDARD EQUIPMENT

12V DC power outlets, 1 pcs
 Anchor / rope locker, bow
 Bilge pump, manual and electric
 Cabin lights
 Cushions, cabin
 Fender basket
 Fixed fuel tank, 144 L
 Hydraulic steering
 Mug holders, 2 pcs
 Option for chartplotter, max 31.5 cm x 18.5 cm
 Rails (black) and fittings stainless, acid proof steel
 Seating in cabin for 6 persons or for 4 in forward direction
 Self-draining cockpit
 Signal horn
 Sliding roof hatch, starboard
 SmartCraft multifunction display
 Speed controller for trolling
 Swim platform + ladder
 Two sleeping berths
 USB charging, 2 pcs
 White hull
 Windshield wiper, 2 pcs

OPTIONAL ACCESSORIES

Antifouling
 Comfort floor (EVA), cabin, light grey
 Comfort floor (EVA), deck, light grey
 Deck washer
 Double battery system (excl. batteries)
 Drawer refrigerator, Waeco CD-20
 Fresh water system, 10 L + tap
 Heater (Eber 2 kW)
 Mercury Active Trim
 Radio / Bluetooth, Black Box, 2 loudspeakers
 Roof hatch, port side
 Searchlight with remote control
 Simrad GO9 + sonar sensor + sensor bracket
 Sprayhood (not with targa arch)
 Stove + heat blower lid (Wallas 800t + 220)
 Table for fish cleaning, aft
 Targa arch with outrigger holders 2 pcs
 Trim tabs

TEST REPORT

BOAT: BELLA 620 C ENGINE: 115 XL CT EFI INSTALL. HEIGHT: –
 DRIVE AND PROPELLER: 14X19" ENERTIA RATIO: 2.38:1
 LOAD (PERSONS): 2 AIR TEMP (C°): 14 FRESH WATER TEMP (C°): 16

RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)	Noise (dB)
3000	0	10,2	11,9	1,16	75
3500	0	16,1	15,8	0,98	79,5
4000	1,5	21,4	21,6	1,01	80
4500	2	25,5	24,7	0,97	81,5
5000	3	29,7	30,5	1,03	84
5500	3,5	32,1	37,8	1,18	84,5
5700	4	34,4	40,3	1,17	85

The figures in test reports are approximate.
 It is possible that the propellers used in the tests are not standard propellers.

TECHNICAL SPECIFICATIONS

Length.....	6,35 m
Beam	2,34 m
Weight.....	1 100 kg + engine
Fuel capacity	144 L
Fresh water capacity	10 L *
Draught.....	0,45 m
Engine options.....	115–150 hp
Berths.....	2
Max persons.....	7
CE class	C

*) Optional. The photographs may include optional accessories.
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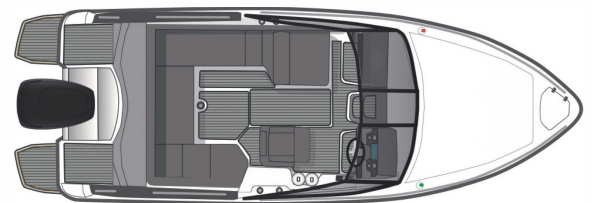
BELLA 640 DC

THE CRUISE IN CONTROL

Engine recommendation: 115-150 hp, XL-rig

Bella 640 DC + F115 XL EFI CT

Bella 640 DC + F150 XL EFI



STANDARD EQUIPMENT

12V DC power outlets, 2 pcs
Anchor / rope locker, bow and aft
Bilge pump, electric
Cockpit cover for harbour use
Cushions, complete set
Deck hatch
Extra swim platforms + swim ladder
Fender basket, 3 pcs
Fire extinguisher
Fixed fuel tank, 135 L
Hydraulic steering
Mug holders, 2 pcs
Navigation lights
Offshore seat for driver
Option for chartplotter, 40 cm x 23 cm
Rails and fittings stainless, acid proof steel
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Storage compartment under deck: 130 cm x 75 cm x 35 cm
Sunbed, aft, incl. cushion
USB charging, 3 pcs
Windshield wiper, starboard

OPTIONAL ACCESSORIES

Antifouling
Canopy
Comfort floor (EVA), light grey
Double battery system (excl. batteries)
Drawer refrigerator, Waeco CD-30
Fresh water system, 10 L + tap
Mercury Active Trim
Radio / Bluetooth, Black Box, 2 loudspeakers
Simrad Cruise 9 + sonar sensor + sensor bracket
Table, cockpit
Trim tabs
Water ski pole
Windshield wiper, port side

TEST REPORT

BOAT: BELLA 640 DC ENGINE: 150 XL EFI INSTALL. HEIGHT: 2.

DRIVE AND PROPELLER: 14.5X17" ENERTIA 898994A46 RATIO: 1.92:1

LOAD (PERSONS): 2 AIR TEMP (C°): 0 FRESH WATER TEMP (C°): 8

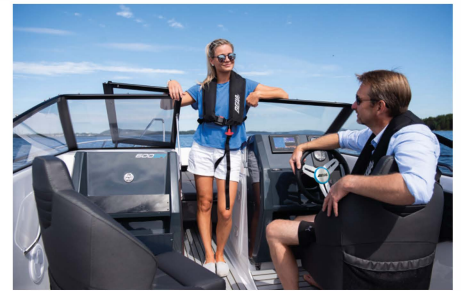
RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)
3000	0	17,4	14,1	0,81
3500	1,5	23,0	17,8	0,77
4000	2,5	27,4	24,2	0,88
4500	3,5	31,7	31,1	0,98
5000	4	35,5	37,0	1,04
5500	4	38,9	47,4	1,22
5800	4,5	41,2	54,3	1,32

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TECHNICAL SPECIFICATIONS

Length.....	6,58 m
Beam	2,34 m
Weight	1 200 kg + engine
Fuel capacity	135 L
Fresh water capacity	10 L *
Draught.....	0,43 m
Engine options.....	115-150 hp
Berths.....	2+2
Max persons.....	7
CE class	C

*) Optional. The photographs may include optional accessories.
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BELLA 600 BR

QUALITY IS IN THE DETAILS

Engine recommendation: 115-150 hp, XL-rig
 Bella 600 BR + F115 CT XL EFI
 Bella 600 BR + F150 XL EFI



STANDARD EQUIPMENT

12V DC power outlets, 2 pcs
 Anchor / rope locker, bow and aft
 Bilge pump, manual and electric
 Canopy storage
 Cockpit cover for harbour use, aft
 Cushions, aft
 Fender basket, 4 pcs
 Fire extinguisher
 Fixed fuel tank, 135 L
 Hydraulic steering
 Mug holders, 6 pcs
 Navigation lights
 Offshore seats
 Option for chartplotter, max 33 cm x 26 cm
 Rails and fittings stainless, acid proof steel
 Self-draining cockpit
 SmartCraft multifunction display
 Speed controller for trolling
 Storage compartment under deck: 125 cm x 54 cm x 35 cm
 Storage space and 12V power plug for cool box
 Swim ladder
 USB charging, 2 pcs
 Windscreen in tempered glass

OPTIONAL ACCESSORIES

Antifouling
 Canopy
 Cockpit cover for harbour use, bow
 Comfort floor (EVA), light grey
 Cushions, bow
 Extra swim platform + ladder
 Simrad Cruise 9 + sonar sensor + sensor bracket
 Sunbed, bow
 Table, cockpit
 Trim tabs
 Water ski pole
 Windshield wiper, port side
 Windshield wiper, starboard

TEST REPORT

BOAT: BELLA 600 BR ENGINE: 150 XL EFI INSTALL. HEIGHT: 2.
 DRIVE AND PROPELLER: 14X19" ENERTIA RATIO: 2.38:1
 LOAD (PERSONS): 2 AIR TEMP (C°): 2 FRESH WATER TEMP (C°): 3

RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)
2500	0	11,5	11,5	1,00
3000	0	18,1	13,6	0,75
3500	1	23,2	17,8	0,77
4000	2,5	28,1	25,1	0,89
4500	4	31,8	31,0	0,97
5000	5	36,1	38,5	1,07
5700	6	41,1	54,7	1,33

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TECHNICAL SPECIFICATIONS

Length.....6,05 m
 Beam 2,34 m
 Weight..... 1 000 kg + engine
 Fuel capacity135 L
 Draught.....0,42 m
 Engine options.....115-150 hp
 Max persons..... 7
 CE classC

The photographs may include optional accessories.
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BELLA 550 BR

MORE THAN MEETS THE EYE

Engine recommendation: 100-115 hp, L-rig

Bella 550 BR + F100 ELPT EFI

Bella 550 BR + F115 L EFI



STANDARD EQUIPMENT

12V DC power outlets, 2 pcs
Anchor / rope locker, bow and aft
Bilge pump, electric
Canopy storage
Cockpit cover for harbour use, aft
Cushions, aft
Fender basket, 2 pcs
Fire extinguisher
Fixed fuel tank, 105 L
Hydraulic steering
L-shaped bench, aft
Mug holders, 6 pcs
Multifunction passenger seat, port side
Navigation lights
Offshore seat for driver
Option for chartplotter, max 40 cm x 21 cm
Rails and fittings stainless, acid proof steel
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Storage compartment under deck: 130 cm x 50 cm x 30 cm
Storage space and 12V power plug for cool box
Swim ladder
USB charging, 2 pcs
Windscreen in tempered glass

OPTIONAL ACCESSORIES

Antifouling
Canopy
Cockpit cover for harbour use, bow
Comfort floor (EVA), light grey
Cushions, bow, 3 pieces
Simrad Cruise 9 + sonar sensor + sensor bracket
Sunbed, aft, incl. cushion
Table, cockpit, aft
Water ski pole
Windshield wiper, port side
Windshield wiper, starboard

TEST REPORT

BOAT: BELLA 550 BR ENGINE: 115 L EFI INSTALL. HEIGHT: 1.

DRIVE AND PROPELLER: 13.25 X 17" BLACKMAX RATIO: 2.07:1

LOAD (PERSONS): 2 AIR TEMP (C°): 18 FRESH WATER TEMP (C°): 17

RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)
3000	0	14,6	10,5	0,72
3500	1	20,5	13,8	0,67
4000	2,5	25,0	18,2	0,73
4500	3	28,4	23,2	0,82
5000	4,5	32,0	27,7	0,87
5500	5	35,7	35,6	1,00
6100	4,5	39,2	42,1	1,07

The figures in test reports are approximate.
It is possible that the propellers used in the tests are not standard propellers.

TECHNICAL SPECIFICATIONS

Length..... 5,53 m
Beam 2,15 m
Weight..... 650 kg + engine
Fuel capacity 105 L
Draught..... 0,40 m
Engine options..... 100-115 hp
Max persons..... 7
CE class C

The photographs may include optional accessories.
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BELLA 500 BR

BIGGER THAN ITS SIZE

Engine recommendation: 80 hp, L-rig
Bella 500 BR + F80 ELPT EFI



STANDARD EQUIPMENT

12V DC power outlets, 2 pcs
Anchor / rope locker, bow and aft
Bilge pump, electric
Canopy storage
Cushions, aft
Fender basket, 4 pcs
Fire extinguisher
Fixed fuel tank, 72 L
Mug holders, 4 pcs
Navigation lights
NFB cable steering
Offshore seats, incl. covers
Option for chartplotter, max 35 cm x 20 cm
Rails and fittings stainless, acid proof steel
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Storage compartment under deck: 108 cm x 34 cm x 32 cm
Storage space and 12V power plug for cool box
Swim ladder
USB charging, 2 pcs

OPTIONAL ACCESSORIES

Antifouling
Canopy
Cockpit cover for harbour use, aft
Cockpit cover for harbour use, bow
Comfort floor (EVA), light grey
Cushions, bow, 3 pcs
Simrad Cruise 9 + sonar sensor + sensor bracket
Sunbed, aft, incl. cushions
Water ski pole

TEST REPORT

BOAT: BELLA 500 BR ENGINE: 80 L EFI INSTALL. HEIGHT: 2.

DRIVE AND PROPELLER: 13.25 X 17" BLACK MAX RATIO: 2.07:1

LOAD (PERSONS): 2 AIR TEMP (C°): 2 FRESH WATER TEMP (C°): 8

RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)
2500	0	9,4	8,1	0,87
3000	0	15,2	10,3	0,67
3500	1	21,2	13,6	0,64
4000	2	26,4	18,2	0,69
4500	3	30,0	20,8	0,69
5000	4	32,9	25,8	0,78
5300	4	34,9	27,9	0,80

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TECHNICAL SPECIFICATIONS

Length.....	5,01 m
Beam	2,01 m
Weight.....	575 kg + engine
Fuel capacity	72 L
Draught.....	0,40 m
Engine option.....	80 hp
Max persons.....	6
CE class	C

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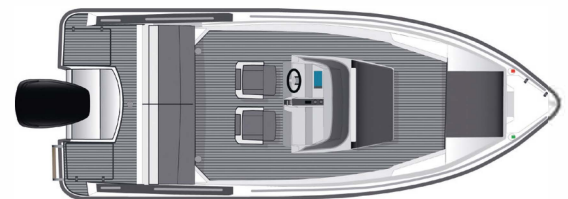
BELLA 600 R

LET THE DRIVING EXPERIENCE DECIDE

Engine recommendation: 115-150 hp, L-rig

Bella 600 R + F115 L EFI CT

Bella 600 R + F150 L EFI



STANDARD EQUIPMENT

Anchor / rope locker, bow and aft
Bilge pump, manual and electric
Cushions, aft
Fender basket, 2 pcs
Fire extinguisher
Fixed fuel tank, 135 L
Hydraulic steering
Mug holder, 4 pcs
Navigation lights
Offshore seats
Option for chartplotter, max 36 cm x 25 cm, 2 pcs
Rails and fittings stainless, acid proof steel
Seat cover, 2 pcs
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Storage space and 12V power plug for cool box
Swim ladder
USB charging, 2 pcs

OPTIONAL ACCESSORIES

Antifouling
Back seat cover
Comfort floor (EVA), light grey
Console cover
Cover for harbour use, full length
Extra swim platform + ladder
Simrad Glass Bridge GO9 + HDI-sensor + VesselView Link + sensor bracket
Sprayhood
Sunbed, bow, incl. 4 cushions
Trim tabs
Water ski pole

TEST REPORT

BOAT: BELLA 600 R ENGINE: 115 CT L EFI INSTALL. HEIGHT: 2.

DRIVE AND PROPELLER: 14X19" ENERTIA RATIO: 2.38:1

LOAD (PERSONS): 2 AIR TEMP (C°): 5 FRESH WATER TEMP (C°): 5

RPM	Trim°	Speed (kn)	Fuel (l / h)	Fuel (l / nm)
3000	0	11,8	10,6	0,89
3500	1	17,2	13,3	0,77
4000	2	22,1	18,4	0,83
4500	4	27,1	23,5	0,87
5000	5	30,1	32,1	1,07
5500	6	34,0	37,6	1,11
5700	6	35,7	41,0	1,15

The figures in test reports are approximate.

It is possible that the propellers used in the tests are not standard propellers.

TECHNICAL SPECIFICATIONS

Length.....6,05 m
Beam2,34 m
Weight900 kg + engine
Fuel capacity135 L
Draught.....0,42 m
Engine options.....115-150 hp
Max persons.....7
CE classC

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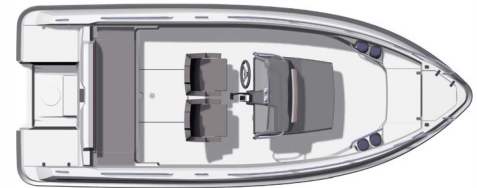
BELLA 550 R

NIMBLE IN EVERY WAY

Engine recommendation: 100-115 hp, L-rig

Bella 550 R + F100 ELPT EFI

Bella 550 R + F115 L EFI



STANDARD EQUIPMENT

12V DC power outlet, 2 pcs
Anchor / rope locker, bow and aft
Bilge pump, electric
Fender basket, 4 pcs
Fire extinguisher
Fixed fuel tank, 105 L
Hydraulic steering
Mug holders, 2 pcs
Navigation lights
Offshore seats, 2 pcs, incl. covers
Option for chartplotter, max 27.0 cm x 18.5 cm
Rails and fittings stainless, acid proof steel
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Storage compartment under deck: 160 cm x 50 cm x 40 cm
Swim ladder
USB charging, 1 pc

OPTIONAL ACCESSORIES

Antifouling
Comfort floor (EVA), light grey
Console cover
Cushion + backrest, in front of the steering console
Cushions + backrest, aft
Cushions, bow, 3 pieces
Extra swim platform + ladder
Simrad Cruise 9 + sonar sensor + sensor bracket
Sunbed, aft, incl. cushion
Water ski pole

TEST REPORT

BOAT: BELLA 550 R ENGINE: F100 INSTALL. HEIGHT: 2

DRIVE AND PROPELLER: BLACK MAX 13.3 X 17, ALUMINIUM RATIO: 2.07:1

LOAD (PERSONS): 2 AIR TEMP (C°): 14 FRESH WATER TEMP (C°): -

RPM	Average kn	Fuel average [l / h]	Fuel [l / n]
3000	14,5	11,1	0,8
3250	17,8	11,5	0,6
3500	20,3	13,4	0,7
4000	25,0	17,7	0,7
4500	28,8	22,6	0,8
5000	32,0	27,5	0,9
5500	34,5	32,4	0,9

The figures in test reports are approximate.

It is possible that the propellers used in the tests are not standard propellers.

TECHNICAL SPECIFICATIONS

Length.....	5,53 m
Beam	2,15 m
Weight	650 kg + engine
Fuel capacity	105 L
Draught.....	0,40 m
Engine options.....	100-115 hp
Max persons.....	7
CE class	C

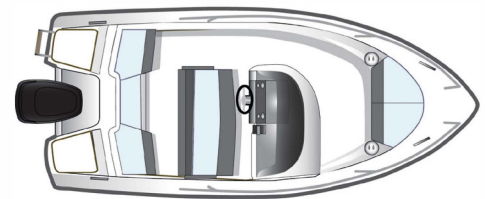
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BELLA 485 R

COMPACT CONVENIENCE

Engine recommendation: 60 hp, L-rig
Bella 485 R + F60 LPT EFI



STANDARD EQUIPMENT

12V DC power outlet
Anchor/rope locker, bow
Cushions
Driver's seat, wide, multifunctional
Fender basket, 4 pcs
Fire extinguisher
Mug holders
Navigation lights
NFB cable steering
Option for chartplotter, max 26.0 cm x 13.5 cm
Picnic table
Rails and fittings stainless, acid proof steel
Seat cover, 1 pc
Self-draining cockpit
SmartCraft multifunction display
Speed controller for trolling
Swim ladder

OPTIONAL ACCESSORIES

Antifouling
Cockpit cover for harbour use
Cover for steering console

TEST REPORT

BOAT: BELLA 485 R ENGINE: 60 EFI INSTALL. HEIGHT: 2.
DRIVE AND PROPELLER: 15" SPITFIRE (ALU) RATIO: 2.33:1
LOAD (PERSONS): 2 AIR TEMP (C°): 27 FRESH WATER TEMP (C°): 24

RPM	Average kn	Fuel average [l / h]	Fuel [l / nm]
2500	6,2	4,5	0,72
3000	10,3	6,3	0,61
3500	16,7	7,3	0,44
4000	21,1	9,2	0,44
4500	24,3	11,1	0,46
5000	26,9	13,5	0,50
5500	30,5	16,4	0,54
5900	32,9	19,0	0,58

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TECHNICAL SPECIFICATIONS

Length..... 4,90 m
Beam 2,00 m
Weight 470 kg + engine
Fuel capacity 25 L
Draught..... 0,38 m
Engine option 60 hp
Max persons..... 6
CE class C

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FLIPPER MARIN

PART OF NIMBUS GROUP

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Vi förbehåller oss rätten till ändringar utan föregående besked

BELLA
EST. 1970

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PART OF NIMBUS GROUP



Optional accessories may appear in the photos of the brochure. We reserve the right to printing errors and equipment changes and delivery delays.
Installation, locality-specific delivery and VAT costs are added to package prices.

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